

ISO 13970 Welded Construction	ISO 2768 General Tolerances	ISO 12708 Steel Casting
<1000	6,0	0,8
<630	4,0	0,7
<400	3,0	0,6
<250	3,0	0,4
100	2,0	0,3
40	1,5	0,2
L mm	H mm	I _{sl}
Nom. Size	Class	
<4000	2,0	0,4
<2000	1,2	0,4
<1000	0,8	0,3
<400	0,5	0,3
30-120	0,3	0,2
2-30	0,2	0,1
L mm	M ± K	± K
Nom. Size	Class	
>20000	9,0	8,0
<20000	8,0	7,0
<16000	7,0	6,0
<12000	6,0	5,0
<8000	5,0	4,0
<4000	4,0	3,0
<2000	3,0	2,0
<1000	2,0	1,5
<400	1,0	1,0
30-120	1,0	0,5
2-30	1,0	0,5
L mm	A ± E	± E
Nom. Size	Class	

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color		Modf. No	Modification Description	Date	Sign

							718x86x1638							
Item No	Designation Name of Item			Qty.	Standard Code Identification No		Material		Dimension		Weight (Kg)			
TYP	ISO 1302		ISO 8015		EN 22553		General Tol.		ISO 2768		f ☐	m ☐	H ☐	K ☐
	EN 15085-2 Certification Level				CL1 ☐ CL2 ☐		Weld Pro.		ISO 13920		A ☐	B ☐	E ☐	F ☐
					CL3 ☐ CL4 ☐		Cast Steel		ISO 12708		Lm2 ☐	Lr2 ☐	Sm2 ☐	Sr2 ☐
	Approved		P.Farina				Scale		TUVASAS Turkish Wagon Industry EM22.25.09.60003					
	Checked		L.Giovinazzo				1:10							
	Prepared		G.Mazzola											
		Vending Machine												
Date:01.04.2020		Parts List No:				Sheet: 1/1		Size:A2		Rev:00				